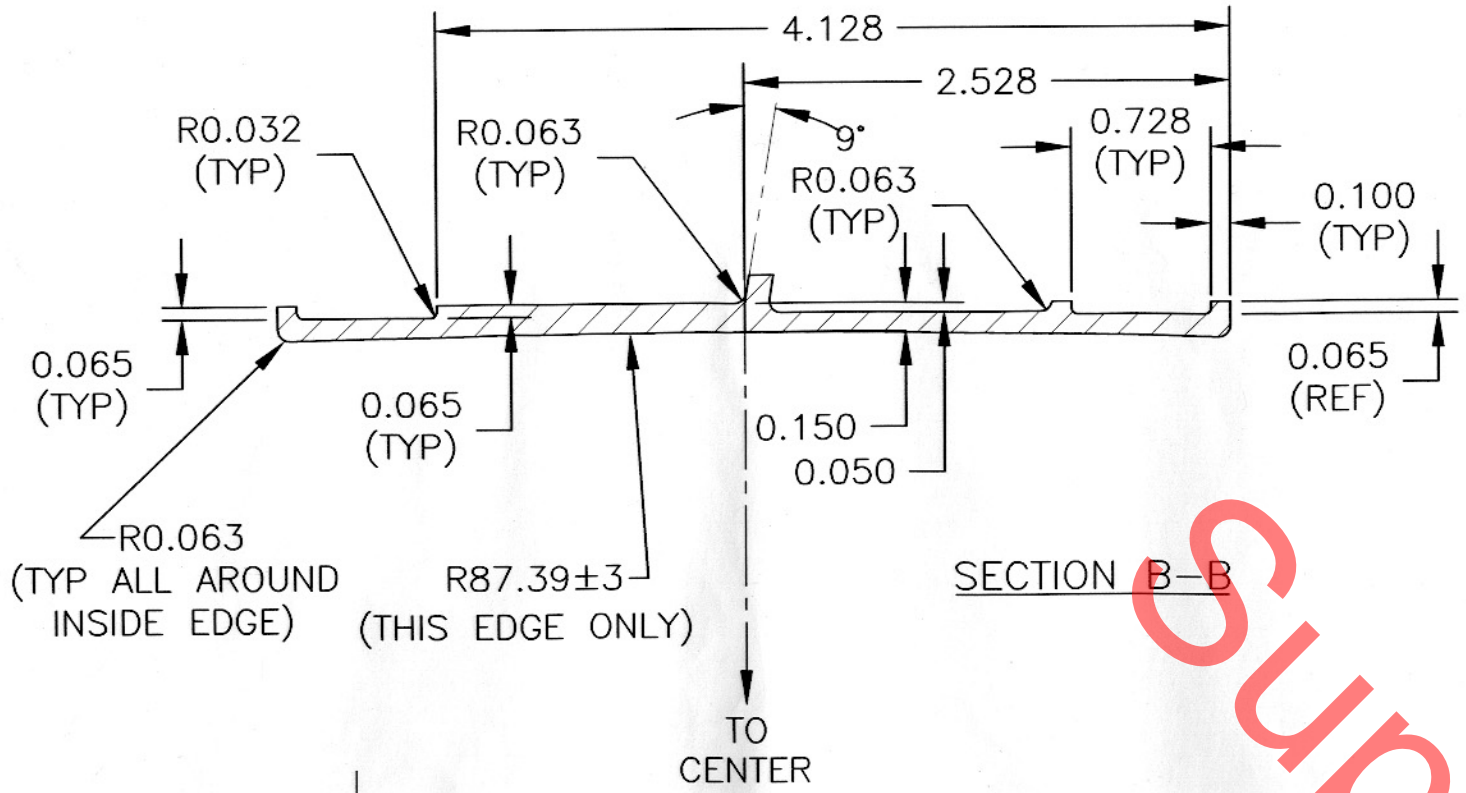
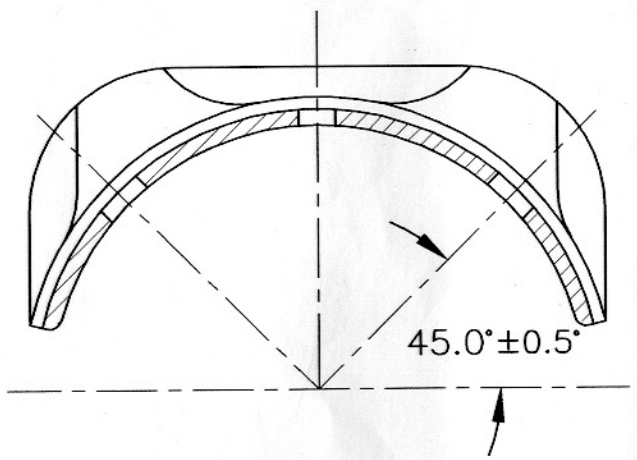
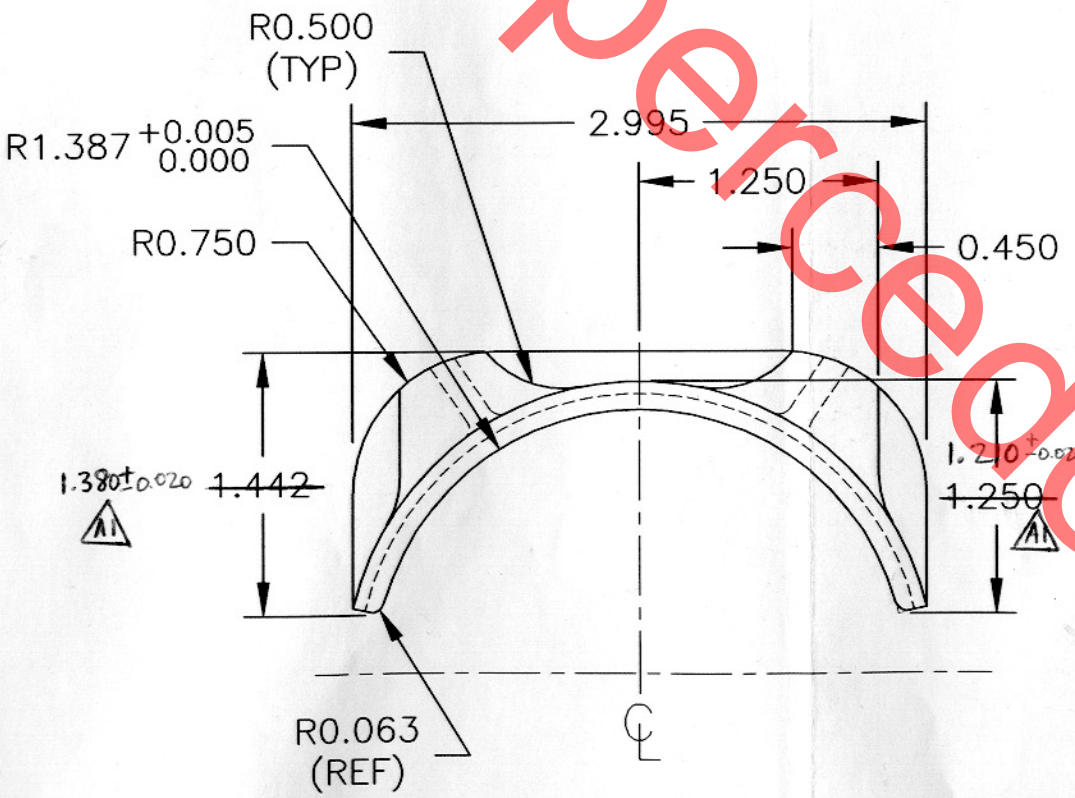
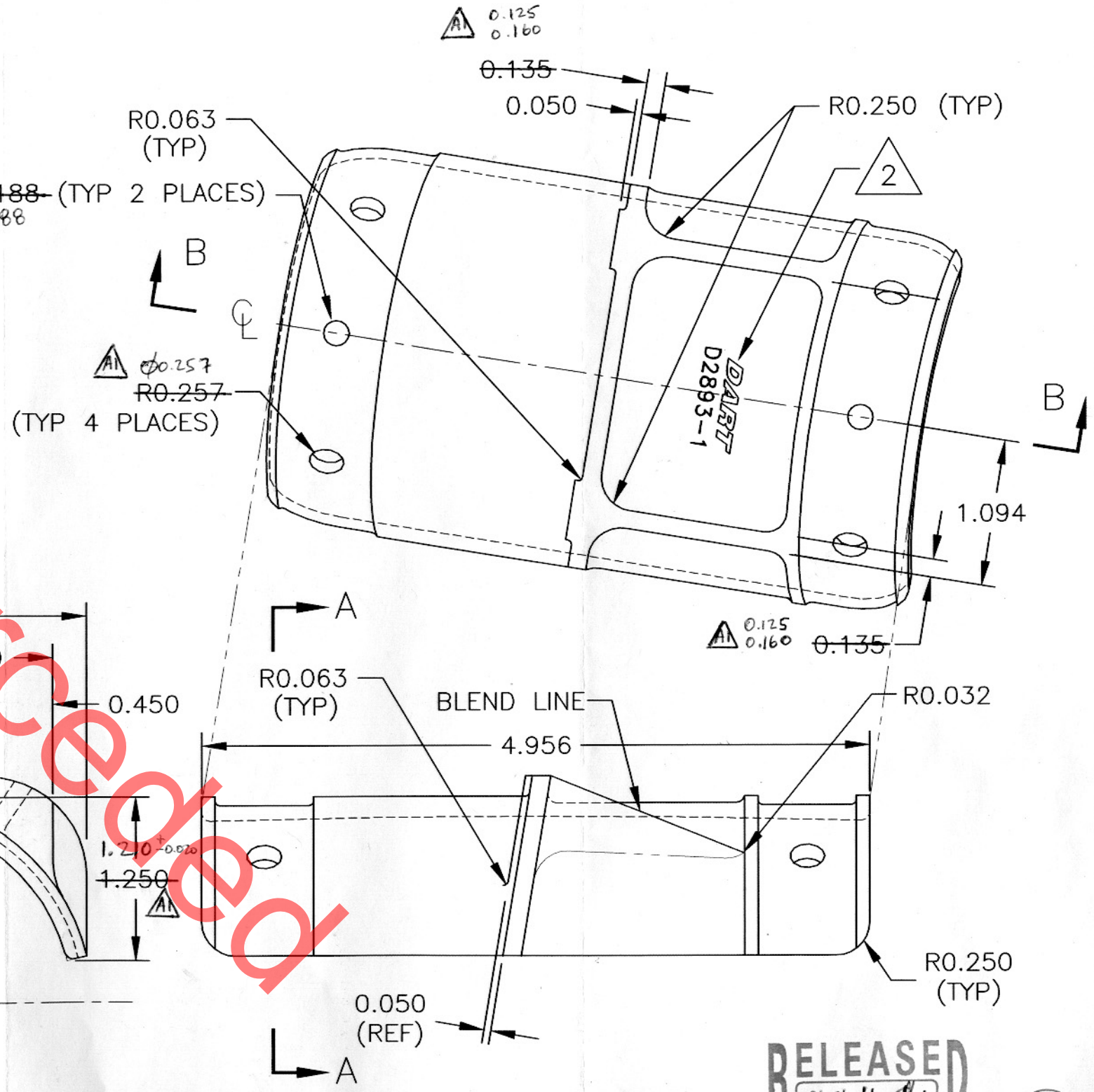



SECTION B–B




SECTION A–A
TOOLING HOLE DETAIL




D2893–1

1) MATERIAL: 17–4 PH STAINLESS STEEL
   HEAT TREAT TO H900 CONDITION
   (900°F FOR 1 HR, AIR COOL)
   MIN UTS = 170 KSI (38 HRc)
2) IDENTIFY WITH DART LOGO AND PART NUMBER IN THIS AREA WITH 0.125 HIGH LETTERING 0.010–0.020 DEEP
3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
4) PART IS SYMMETRIC ABOUT CENTERLINE
5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
6) ALL DIMENSIONS ARE IN INCHES
7) FINISH: POWDER COAT WHITE (REF. 4.3.5.2) PER DART QSI 005 4.3

Superceded

RELEASED 01.01.11

| | | | |
|---|---|---|---|
| A1 | CP 02.01.23 | | UPDATE DIMS AS MANUFACTURED. |
| A | 01.01.10 | | NEW ISSUE |

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| DESIGN: CP | DRAWN BY: CP | DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA | |
| CHECKED: RT | APPROVED: | DRAWING NO. D2893 | REV. A |
| DATE: 01.01.10 | | SHEET 1 OF 1 | |
| | | TITLE: Ø2.750 SUPPORT | SCALE: 1:1 |